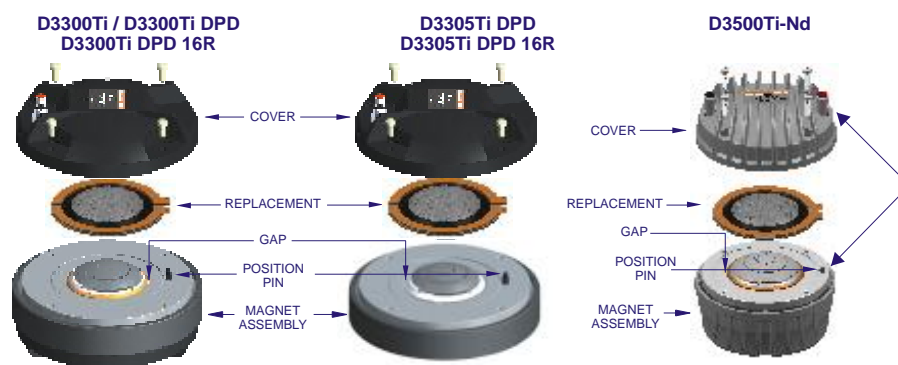


DIAPHRAGM REPLACEMENT INSTRUCTIONS FOR RPD3300Ti AND RPD3300Ti 16R IN D3300Ti, D3300Ti DPD, D3300Ti DPD 16R, D3305Ti DPD, D3305Ti DPD 16R AND D3500Ti-Nd

1. Place the driver under repair with cover facing upwards on a clean and plane surface, free from debris.
2. Loosen the three cover screws.
3. Remove the defective replacement.
4. Clean the gap using a piece of folded masking tape (sticky side out). Repeat this process until the gap is completely clean.
5. Adjust the replacement on the magnet assembly. Make sure to place the pin between the contact rings, according to the illustration.
6. Adjust the cover on the magnet assembly and replacement. Make sure the pin is aligned with the cover hole. Tighten the four screws. Start with opposite screws, progressively tighten until the final squeeze, assuring not to over tighten.



Pay attention to the correct cover (terminals) position relative to replacement unit.